

## Technical Data Sheet

**Product Code:**

18S4200 - Orange  
18S4300 - Yellow

**Product Description:**

Arco Responsible Hi-Vis Gilet

**Fabric details:**

- Base Shell Fabric 100% Recycled GRS Polyester
- Base Side Fabric 100% Recycled GRS Polyester
- Filling 100% Polyester

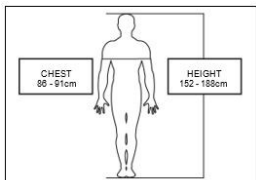
**Product Details:**

- Hi-Visibility insulated gilet with heat applied baffle, ensuring maximum protection across all seasons
- Class 3 thermal resistance
- Optimised design for recycling through the Stuff4Life Workwear process
- 4cm Segmented reflective heat applied tape to shoulder, 5cm Segmented reflective heat applied tape to top body and 7cm Reflective heat applied tape to lower body – ensuring maximum visibility
- Centre front zip fastening with reflective detail
- Two hand warmer pockets to front with reflective detail
- Internal chest pocket with zipped fastening
- Fleece backed collar with chin guard
- Elastic binding to armhole for maximum comfortable
- Arco Responsible logo zip pullers
- Elastic binding to armholes for comfortable fit
- Inner hem adjustable elastic drawcord
- Modern, ergonomic fit
- Available Sizes: S – 5XL
- Fit according to body chest size

**Limitations:**

- Keep clean to ensure optimal visibility.
- Regular comparisons are recommended against a new garment

Store in dry conditions keeping  
Away from direct sunlight  
Max 25 wash cycles



Use Size Guide below to find your body chest measurement and corresponding size to order

Arco Size To Order	S	M	L	XL	2XL	3XL	4XL	5XL
Body chest measurement inches	34 - 36	38 - 40	42 - 44	46 - 48	50 - 52	54 - 56	58 - 60	62 - 64
Body chest measurement centimetres	86 - 91	96 - 101	106 - 111	116 - 121	127 - 132	137 - 142	147 - 152	157 - 162
Body height centimetres	152-188	152-188	152-188	152-188	152-188	152-188	152-188	152-188
EU Code	44 - 46	48 - 50	52 - 54	56 - 58	60 - 62	64 - 66	68 - 70	72 - 74



**HAZARD PROTECTION**

The garment is designed as a High Visibility aid



**Class 2**  
High Visibility Clothing  
**BS EN ISO 20471: 2013+A1:2016**  
**RIS-3279-TOM ISSUE 2:2019**  
**Orange only**



**3 Class 3 Thermal Resistance**  
**2 Class 2 Air Permeability**  
**x BS EN 14058:2017+A1:2023**



2016/425 Regulations apply